

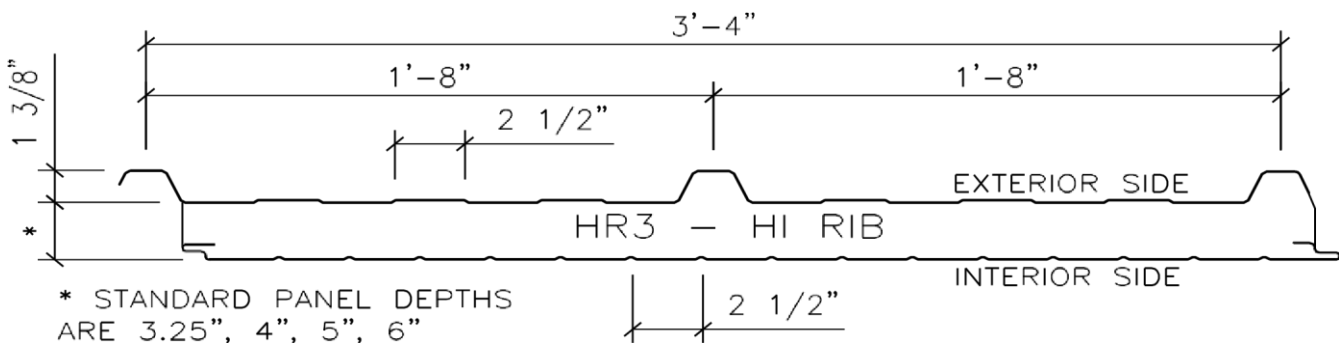
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**6.6.1**

**HR3 INSULATED ROOF SYSTEM**

The HR3 insulated high rib roof system panel is available as a component of one of Valley Steel Building Systems' Standard Roof Systems.



Information about the available panel thickness options, R and U factors, exterior and interior colors and finishes, available panel lengths, performance and testing information, and much more is available at the Valley Steel Building Systems website at the below link.

[HR3 Insulated High Rib Roof Panel](#)

The following pages outline span capacities for a typical panel configuration as well as provide Valley Steel standard details for this roof system.

**HR3 INSULATED ROOF SYSTEM SPAN TABLES**

**2-1 1/2" PANEL THICKNESS – STANDARD (1) FASTENER**

2-1/2" SR2 Insulated Standing Seam Roof Panel – 26 Gauge Exterior/Interior – 1 Fastener per Panel Rib			
2 Equal Spans			
Span			Uplift Capacity (psf) per Support Thickness

LAST REVISION

DATE: 12/13/20  
BY: AAJ CHK: MDK

**6.6.2**

(ft.)	Gravity (psf)	Deflection L/240	0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	83	n/c	35	40	45	59	69	75	83
4.5	73	n/c	31	35	40	52	61	66	73
5	65	n/c	28	32	36	47	55	60	65
5.5	59	n/c	25	29	33	43	50	54	59
6	54	n/c	23	26	30	39	46	50	54
7	45	n/c	20	22	26	33	39	42	45
<b>3 Equal Spans</b>									
Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	83	n/c	40	45	52	67	78	83	83
4.5	73	n/c	35	40	46	60	69	73	73
5	65	n/c	32	36	41	54	62	65	65
5.5	59	n/c	29	33	37	49	57	59	59
6	54	n/c	26	30	34	45	52	54	54
7	45	n/c	22	26	29	38	44	45	45

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

### **2-1/2" PANEL THICKNESS – OPTIONAL (2) FASTENERS**

**2-1/2" SR2 Insulated Standing Seam Roof Panel – 26 Gauge**  
**Exterior/Interior – 2 Fasteners per Panel Rib**

LAST REVISION

DATE: 12/13/20  
BY: AAJ CHK: MDK

**6.6.3**

**2 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	83	n/c	70	80	83	83	83	83	83
4.5	73	n/c	62	71	73	73	73	73	73
5	65	n/c	56	64	65	65	65	65	65
5.5	59	n/c	51	58	59	59	59	59	59
6	54	n/c	46	53	54	54	54	54	54
7	45	n/c	40	45	45	45	45	45	45

**3 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	83	n/c	80	83	83	83	83	83	83
4.5	73	n/c	71	73	73	73	73	73	73
5	65	n/c	64	65	65	65	65	65	65
5.5	59	n/c	58	59	59	59	59	59	59
6	54	n/c	53	54	54	54	54	54	54
7	45	n/c	45	45	45	45	45	45	45

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

**4" PANEL THICKNESS – STANDARD (1) FASTENER**

<b>4" SR2 Insulated Standing Seam Roof Panel</b>			– 26 Gauge Exterior/Interior – 1 Fastener per Panel Rib
<b>2 Equal Spans</b>			
Span			Uplift Capacity (psf) per Support Thickness

LAST REVISION

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BY: AAJ CHK: MDK

**6.6.4**

(ft.)	Gravity (psf)	Deflection L/240	0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	116	n/c	35	40	45	59	69	75	94
4.5	102	n/c	31	35	40	52	61	66	84
5	90	n/c	28	32	36	47	55	60	75
5.5	81	n/c	25	29	33	43	50	54	68
6	73	n/c	23	26	30	39	46	50	63
7	61	n/c	20	22	26	33	39	42	54
<b>3 Equal Spans</b>									
Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	116	n/c	40	45	52	67	78	85	107
4.5	102	n/c	35	40	46	60	69	75	95
5	90	n/c	32	36	41	54	62	68	85
5.5	81	n/c	29	33	37	49	57	62	78
6	73	n/c	26	30	34	45	52	56	71
7	61	n/c	22	26	29	38	44	48	61

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

#### **4" PANEL THICKNESS – OPTIONAL (2) FASTENERS**

**4" SR2 Insulated Standing Seam Roof Panel – 26 Gauge**  
**Exterior/Interior – 2 Fasteners per Panel Rib**

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**6.6.5**

**2 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	116	n/c	70	80	91	116	116	116	116
4.5	102	n/c	62	71	81	102	102	102	102
5	90	n/c	56	64	73	90	90	90	90
5.5	81	n/c	51	58	66	81	81	81	81
6	73	n/c	46	53	61	73	73	73	73
7	61	n/c	40	45	52	61	61	61	61

**3 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	116	n/c	80	91	104	116	116	116	116
4.5	102	n/c	71	81	92	102	102	102	102
5	90	n/c	64	72	83	90	90	90	90
5.5	81	n/c	58	66	75	81	81	81	81
6	73	n/c	53	60	69	73	73	73	73
7	61	n/c	45	52	59	61	61	61	61

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

**5" PANEL THICKNESS – STANDARD (1) FASTENER**

<b>5" SR2 Insulated Standing Seam Roof Panel</b>			<b>– 26 Gauge Exterior/Interior</b> <b>– 1 Fastener per Panel Rib</b>
<b>2 Equal Spans</b>			
Span			Uplift Capacity (psf) per Support Thickness

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**6.6.6**

(ft.)	Gravity (psf)	Deflection L/240	0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	146	n/c	35	40	45	59	69	75	94
4.5	128	n/c	31	35	40	52	61	66	84
5	114	n/c	28	32	36	47	55	60	75
5.5	102	n/c	25	29	33	43	50	54	68
6	93	n/c	23	26	30	39	46	50	63
7	77	n/c	20	22	26	33	39	42	54
<b>3 Equal Spans</b>									
Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	146	n/c	40	45	52	67	78	85	107
4.5	128	n/c	35	40	46	60	69	75	95
5	114	n/c	32	36	41	54	62	68	85
5.5	102	n/c	29	33	37	49	57	62	78
6	93	n/c	26	30	34	45	52	56	71
7	77	n/c	22	26	29	38	44	48	61

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

#### **5" PANEL THICKNESS – OPTIONAL (2) FASTENERS**

**5" SR2 Insulated Standing Seam Roof Panel – 26 Gauge**  
**Exterior/Interior – 2 Fasteners per Panel Rib**

LAST REVISION

DATE: 12/13/20  
BY: AAJ CHK: MDK

**6.6.7**

**2 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	146	n/c	70	80	91	118	138	146	146
4.5	128	n/c	62	71	81	105	123	128	128
5	114	n/c	56	64	73	95	110	114	114
5.5	102	n/c	51	58	66	86	100	102	102
6	93	n/c	46	53	61	79	92	93	93
7	77	n/c	40	45	52	67	77	77	77

**3 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	146	n/c	80	91	104	135	146	146	146
4.5	128	n/c	71	81	92	120	128	128	128
5	114	n/c	64	72	83	108	114	114	114
5.5	102	n/c	58	66	75	98	102	102	102
6	93	n/c	53	60	69	90	93	93	93
7	77	n/c	45	52	59	77	77	77	77

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

**6" PANEL THICKNESS – STANDARD (1) FASTENER**

<b>6" SR2 Insulated Standing Seam Roof Panel</b>			<b>– 26 Gauge Exterior/Interior</b> <b>– 1 Fastener per Panel Rib</b>
<b>2 Equal Spans</b>			
Span			Uplift Capacity (psf) per Support Thickness

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**6.6.8**





(ft.)	Gravity (psf)	Deflection L/240	0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	175	n/c	35	40	45	59	69	75	94
4.5	155	n/c	31	35	40	52	61	66	84
5	138	n/c	28	32	36	47	55	60	75
5.5	124	n/c	25	29	33	43	50	54	68
6	112	n/c	23	26	30	39	46	50	63
7	94	n/c	20	22	26	33	39	42	54
<b>3 Equal Spans</b>									
Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	175	n/c	40	45	52	67	78	85	107
4.5	155	n/c	35	40	46	60	69	75	95
5	138	n/c	32	36	41	54	62	68	85
5.5	124	n/c	29	33	37	49	57	62	78
6	112	n/c	26	30	34	45	52	56	71
7	94	n/c	22	26	29	38	44	48	61

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

**6" PANEL THICKNESS – OPTIONAL (2) FASTENERS**

**6" SR2 Insulated Standing Seam Roof Panel – 26 Gauge**  
**Exterior/Interior – 2 Fasteners per Panel Rib**

LAST REVISION

DATE: 12/13/20  
BY: AAJ CHK: MDK

**6.6.9**

**2 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	175	n/c	70	80	91	118	138	150	175
4.5	155	n/c	62	71	81	105	123	133	155
5	138	n/c	56	64	73	95	110	120	138
5.5	124	n/c	51	58	66	86	100	109	124
6	112	n/c	46	53	61	79	92	100	112
7	94	n/c	40	45	52	67	79	85	94

**3 Equal Spans**

Span (ft.)	Gravity (psf)	Deflection L/240	Uplift Capacity (psf) per Support Thickness						
			0.060	0.067	0.075	0.089	0.099	0.105	0.120
4	175	n/c	80	91	104	135	157	170	175
4.5	155	n/c	71	81	92	120	139	151	155
5	138	n/c	64	72	83	108	125	136	138
5.5	124	n/c	58	66	75	98	114	124	124
6	112	n/c	53	60	69	90	104	112	112
7	94	n/c	45	52	59	77	89	94	94

Insulated roof panel deflections are held to L/240. Contact the engineering team for minimum panel lengths, span capacities with different exterior or interior panel thicknesses, or fastener configurations.

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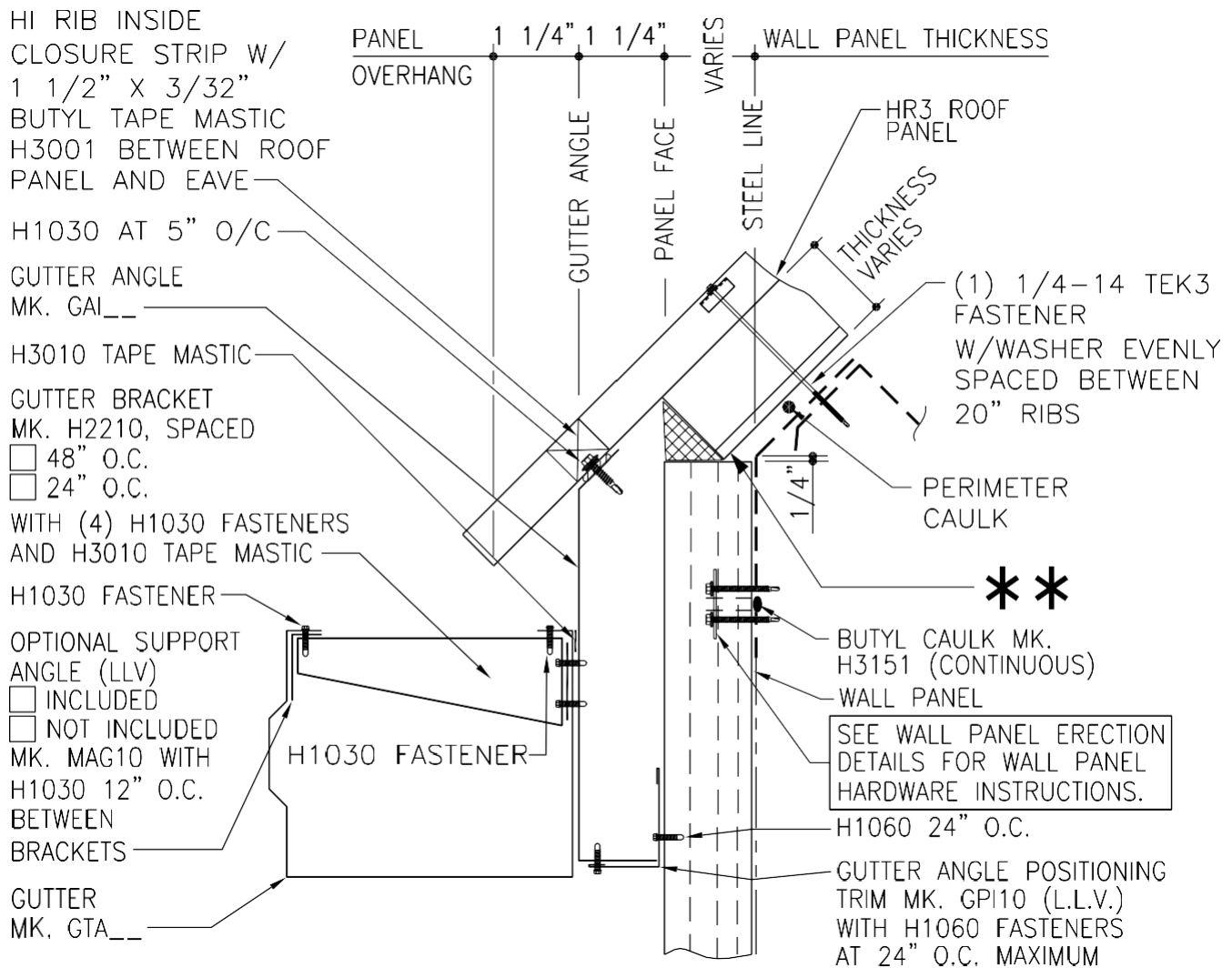
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**6.6.10**

**STANDARD DETAILS**

**ED4310PE - HORIZONTAL GUTTER**



**HR3 HORIZONTAL GUTTER**

INSULATED METAL WALL PANEL AT SCULPTURED RAKE

\*\*\* = PANEL NOTCH WILL NOT LINE UP WITH EAVE LINE. THIS POINT WILL VARY DEPENDING ON THE ROOF  
SLOPE AND THICKNESS OF PANEL.

**ED4310**

ED4310

- Horizontal gutter is provided as the standard.

LAST REVISION DETAIL

DATE: 02/20/15

BY: AK CHK: EGB

APPLICABLE

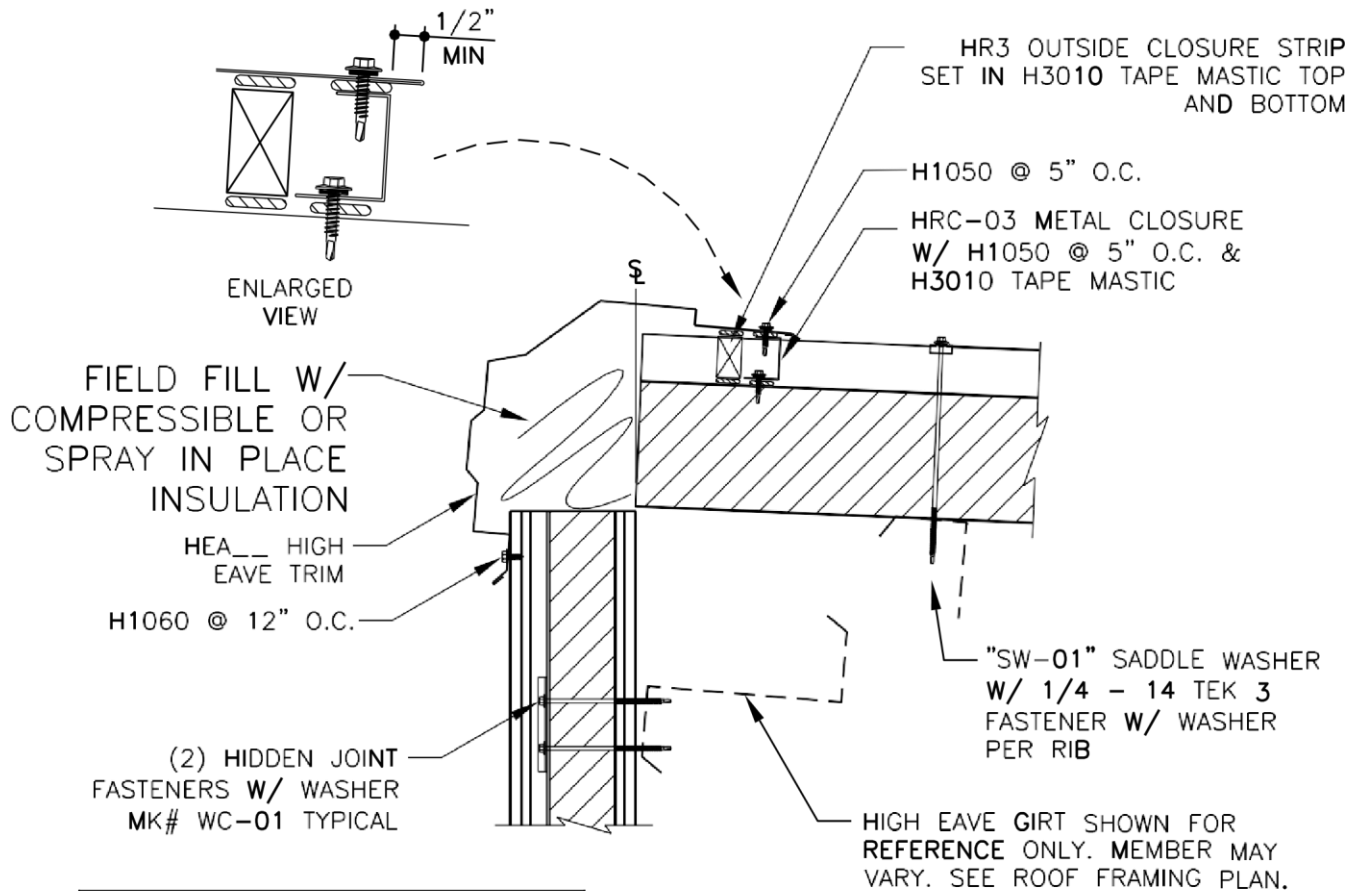
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ED4310PE.dwg

**EH4006 - HIGH EAVE SCULPTURED**



PANEL THICKNESS	HIDDEN FASTENER
2"	#14 X 2 SDHH
2 1/2"	#14 X 3 SDHH
3"	#14 X 3 SDHH
4"	#14 X 4 SDHH

## HIGH SIDE EAVE

HR3 INSULATED ROOF PANEL

SEE INSULATED WALL PANEL ERECTION NOTES FOR ASSEMBLY METHOD

**EH4006**

LAST REVISION DETAIL

APPLICABLE

DATE: 02/20/15

**6.6.12**

BY: AK CHK: EGB

- The profile of the high eave sculptured trim matches the profile of the sculptured rake trim so that they can be mitered together.

NAME IF

[EH4006.dwg](#)

ROOF PANEL THICKNESS	DIM.
2 1/2"	0'-8"
4"	
	9

LAST REVISION

DATE: 02/20/15

BY: AK CHK: EGB

DETAIL APPLICABLE

**6.6.13**

5"	1/2"
	1/2"
	1/2"
6"	1

PANEL THICKNESS	HIDDEN FASTENER
2"	X 2
2	X 3
1/2"	#14
3"	#14
	#14 X 3
	#14
4"	4 SDHH

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DATE: 02/20/15

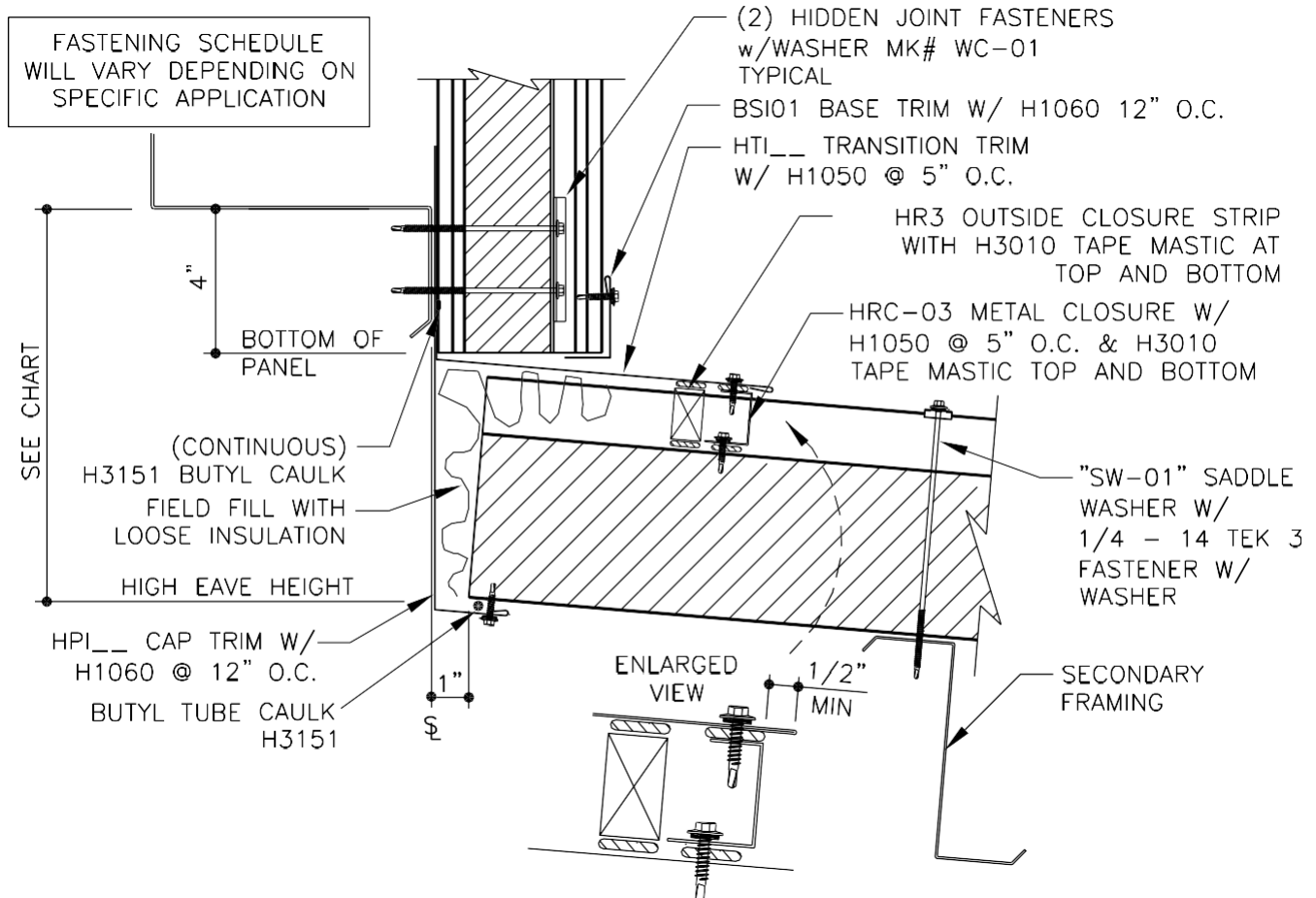
BY: AK CHK: EGB

APPLICABLE

**6.6.14**



**EI4010 - HIGH EAVE PARAPET**



LAST REVISION

DATE: 02/20/15

BY: AK CHK: EGB

DETAIL APPLICABLE

**6.6.15**



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## PRODUCT & ENGINEERING MANUAL

### HIGH EAVE PARAPET DETAIL

HR3 INSULATED PANEL

**EI4010**

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DATE: 02/20/15

BY: AK CHK: EGB

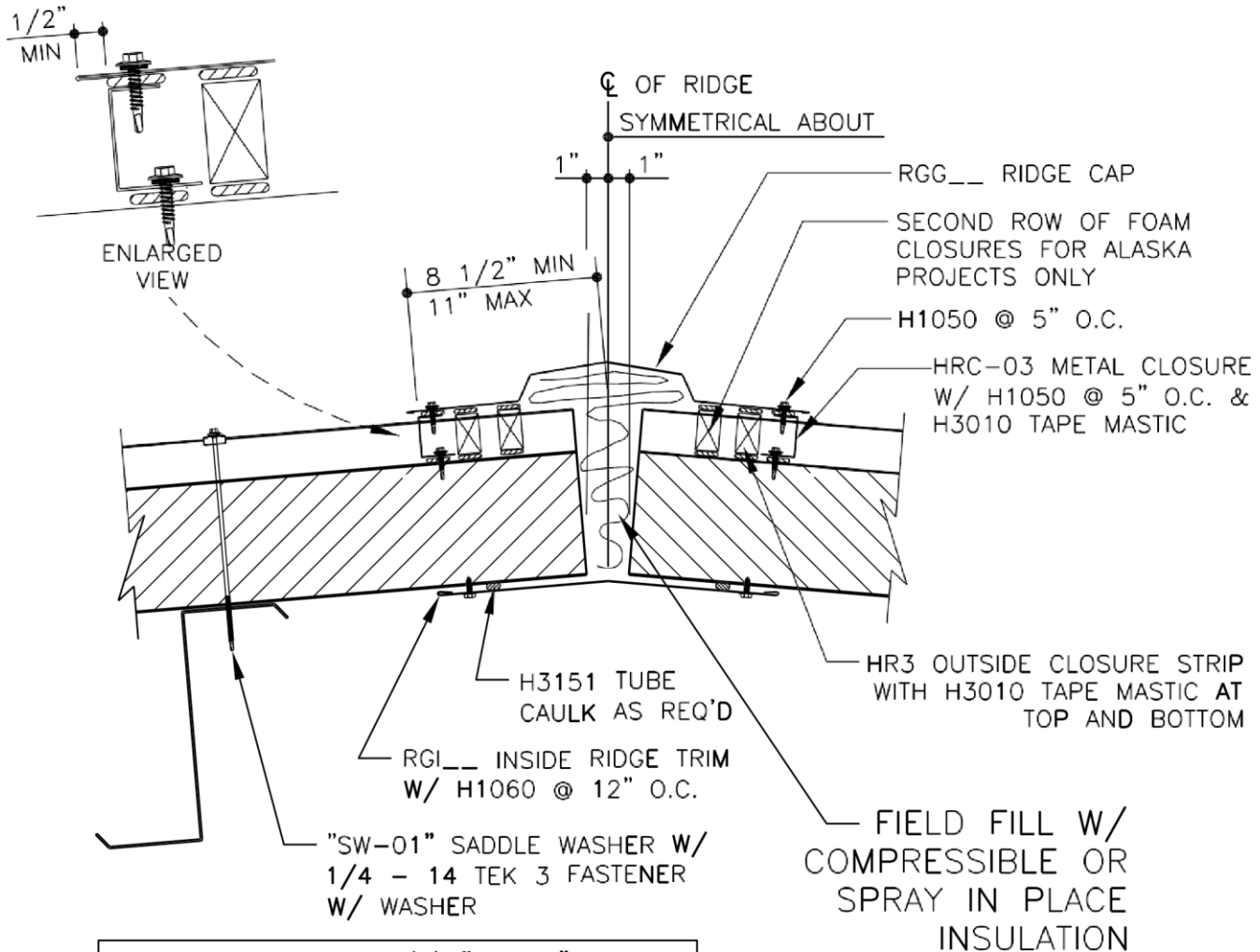
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**6.6.16**





**EG4010 - STANDARD RIDGE**



NOTE: FIELD LOCATE (1) "SW-01" SADDLE WASHER CLIP ASSEMBLY AT EVERY HIGH RIB.

## RIDGE DETAIL

HR3 INSULATED PANEL

**EG4010**

- The ridge cap is the same as the CFR low profile ridge cap.

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DETAIL

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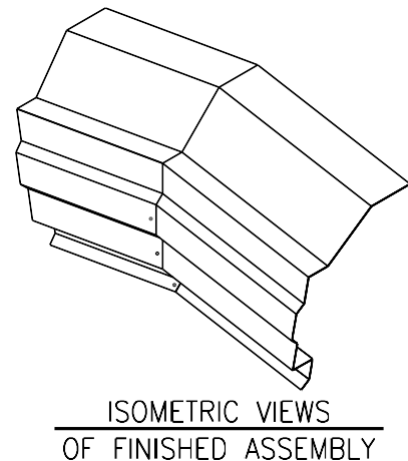
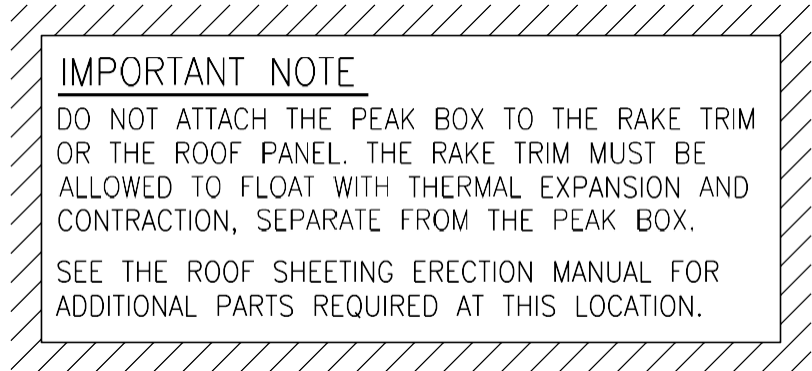
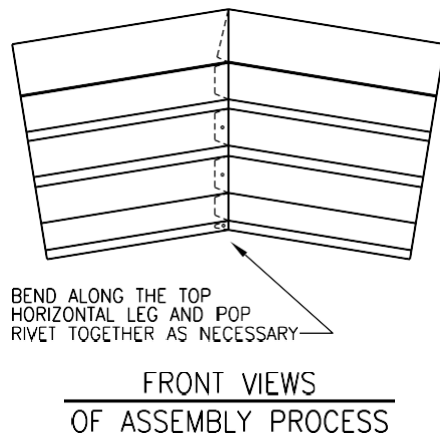
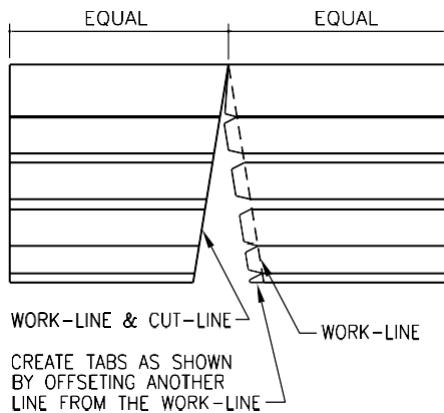
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NAME IF

[EG4010.dwg](#)

**EG2100PE - FIELD**

**FABRICATED METAL PEAK BOX**



## **FIELD-FABRICATED PEAK BOX INSTRUCTIONS**

- The customer has the option of purchasing the metal peak boxes or field fabricating a metal peak box out of a piece of standard rake trim.
- The standard metal peak boxes work up through 6:12 roof slope, and only available in white.
- The standard CAD detail for the field fabricated metal peak box shows a lot more information on how to fabricate this.
- The metal peak box, as shown in the detail, allows the rake trim to slide as it is designed to. Field mitering the rake trim together at the peak with sliding clips is not recommended.
- It takes anywhere from 30-60 minutes to field fabricate one of these metal beak boxes.

LAST

DETAIL

APPLICABLE

DATE:

BY:

CHK:

**6.6.18**

REVISION

04/19/11

TBS

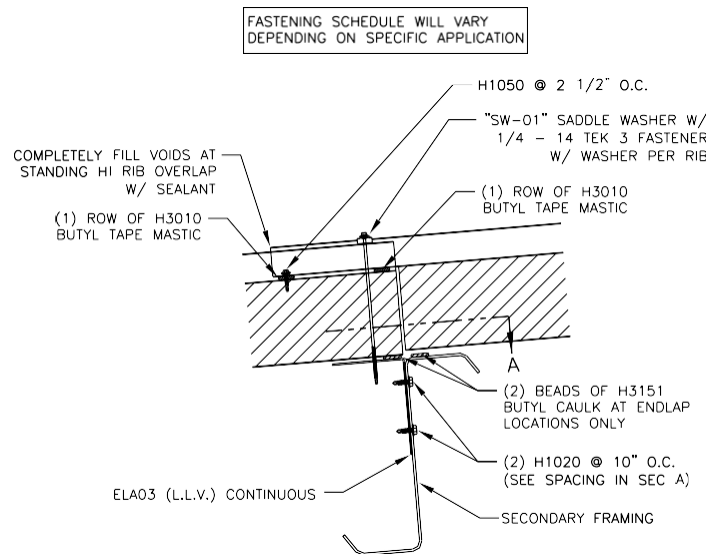
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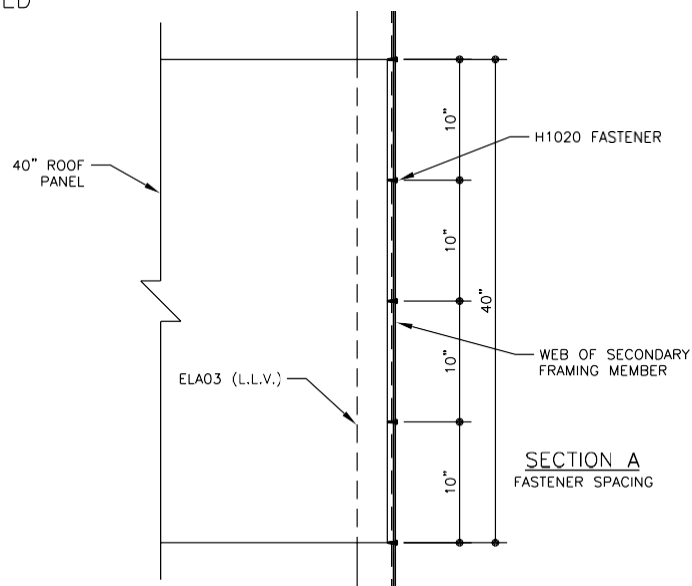
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**PRODUCT & ENGINEERING MANUAL**

**EA4021 - END LAP**



ERECTOR NOTE: FIELD DRILL/NOTCH LAP  
ANGLE AT PURLIN LAP BOLTS AND PURLIN  
BRACING AS REQUIRED



LAST

DATE:

BY:

CHK:

**DETAIL**

**APPLICABLE**

**6.6.19**

HR3 INSULATED PANEL ENDLAP  
HR3 INSULATED PANEL

EA4021

- Insulation and interior metal skin is removed from portion of exterior skin that will be lapped onto the lower panel.

REVISION

02/16/15

NAME IF

AK

EGB

[EA4021.dwg](#)

LAST

DETAIL APPLICABLE

DATE:

**6.6.20**

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CHK: